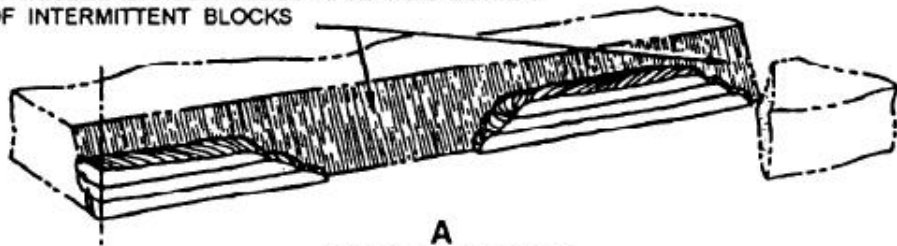


UNWELDED SPACES FILLED AFTER DEPOSITION  
OF INTERMITTENT BLOCKS



**A**  
BLOCK SEQUENCE



**B**  
BUILDUP SEQUENCE



**C**  
CASCADE SEQUENCE

91NVM145