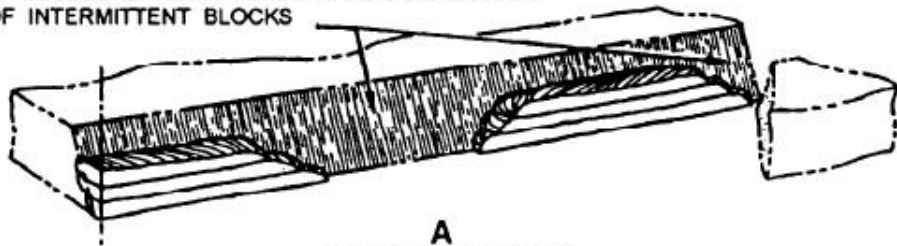


UNWELDED SPACES FILLED AFTER DEPOSITION
OF INTERMITTENT BLOCKS



A
BLOCK SEQUENCE



B
BUILDUP SEQUENCE



C
CASCADE SEQUENCE

91NVM145